

From basic tunnel geometry:

$$\left(\begin{array}{c} \text{In Situ} \\ \text{Volume of} \\ \text{Material} \\ \text{Excavated} \end{array} \right) = \left(\begin{array}{c} \text{Tunnel} \\ \text{Advance} \end{array} \right) * \left(\begin{array}{c} \text{Face} \\ \text{Cross-sectional} \\ \text{Area} \end{array} \right) \quad (1)$$

From Rock Mechanics Specific Energy is defined as:

$$\left(\begin{array}{c} \text{Specific Energy} \\ \text{of the rock} \\ \text{breaking process} \end{array} \right) \triangleq \frac{\left(\begin{array}{c} \text{Energy applied} \\ \text{to the rock} \end{array} \right)}{\left(\begin{array}{c} \text{Mass of rock} \\ \text{Excavated} \end{array} \right)}$$

This will vary moment to moment and hour to hour as differing strata are encountered. For tunneling it is useful to take averages:

$$\left(\begin{array}{c} \text{Average Specific} \\ \text{Energy of the rock} \\ \text{breaking process} \end{array} \right) \triangleq \frac{\left(\begin{array}{c} \text{Average Energy} \\ \text{applied to the rock} \end{array} \right)}{\left(\begin{array}{c} \text{Average mass} \\ \text{of rock excavated} \end{array} \right)} \quad (2)$$

Rearranging (2) we get:

$$\left(\begin{array}{c} \text{Average mass} \\ \text{of rock excavated} \end{array} \right) = \frac{\left(\begin{array}{c} \text{Average Energy} \\ \text{applied to the rock} \end{array} \right)}{\left(\begin{array}{c} \text{Average Specific} \\ \text{Energy of the rock} \\ \text{breaking process} \end{array} \right)} \quad (2a)$$

$$\text{Density of rock} \triangleq \frac{\text{Mass}}{\text{Volume}}$$

$$\text{Rearranging: Volume} = \frac{\text{Mass}}{\text{Density}}$$

or, for our purposes:

$$\left(\begin{array}{c} \text{Insitu} \\ \text{Volume of} \\ \text{Rock} \\ \text{Excavated} \end{array} \right) = \frac{\left(\begin{array}{c} \text{Mass of} \\ \text{Rock} \\ \text{Excavated} \end{array} \right)}{\left(\begin{array}{c} \text{Rock} \\ \text{Density} \end{array} \right)} \quad (3)$$

Rearranging (1) and substituting (3) we get:

$$(\text{Tunnel Advance}) = \frac{(\text{In situ Volume of material excavated})}{(\text{Face Cross-sectional Area})} = \frac{(\text{Mass of Rock Excavated})}{(\text{Rock Density}) (\text{Face Cross-sectional Area})}$$

Substituting from (2a)

$$(\text{Tunnel Advance}) = \frac{(\text{Average Energy Applied to the rock})}{(\text{Average Specific Energy of the rock breaking process}) (\text{Density}) (\text{Face Cross-sectional area})} \tag{4}$$

Power is Energy/Time so Energy = Power * Time
or, for our purposes:

$$(\text{Average Energy Applied to the rock}) = (\text{Average power applied to the rock when the machine is operating}) * (\text{Time that machine is on})$$

Substituting into (4) we have:

$$(\text{Tunnel Advance}) = \frac{(\text{Average power applied to the rock when the machine is operating}) * (\text{Time that machine is on})}{(\text{Average specific energy of the rock breaking process}) * (\text{Density}) (\text{Face Cross-sectional Area})} \tag{5}$$

Now, let us define two intuitive factors:

$$\text{Effectiveness} \triangleq \frac{(\text{Average Power applied to the rock when the machine is operating})}{(\text{Total Available Power})}$$

$$\text{Continuity} \triangleq \frac{(\text{Time machine is on})}{(\text{Total Time})}$$

Inverting these definitions and substituting into (5):

$$\left(\frac{\text{Tunnel Advance}}{\text{Total Time}}\right) = \frac{\left(\frac{\text{Total Available Power}}{\text{Face Cross-sectional Area}}\right) (\text{Effectiveness}) (\text{Continuity})}{\left(\frac{\text{Average Specific Energy of the rock breaking process}}{\text{Face Cross-sectional Area}}\right) (\text{Density})}$$

Defining two more intuitive factors:

$$\left(\frac{\text{Power Intensity}}{\text{Face Cross-sectional Area}}\right) \triangleq \frac{\left(\frac{\text{Total Available Power}}{\text{Face Cross-sectional Area}}\right)}{\left(\frac{\text{Average Specific Energy of the rock breaking process}}{\text{Face Cross-sectional Area}}\right)}$$

$$\text{Intelligence} \triangleq \frac{1}{\left(\frac{\text{Average Specific Energy of the rock breaking process}}{\text{Face Cross-sectional Area}}\right) (\text{Density})}$$

Note: Units of "Intelligence" are then volume/energy. A process yielding more volume per unit energy is more "intelligent".

Rearranging 6:

$$\frac{\left(\frac{\text{Tunnel Advance}}{\text{Total Time}}\right)}{\left(\frac{\text{Total}}{\text{Time}}\right)} = \frac{\left(\frac{\text{Total Available Power}}{\text{Face Cross-sectional Area}}\right) * \frac{1}{\left(\frac{\text{Average Specific Energy of the rock breaking process}}{\text{Face Cross-sectional Area}}\right) (\text{Density})} * (\text{Effectiveness}) (\text{Continuity})}{\left(\frac{\text{Total}}{\text{Time}}\right)}$$

$$\left(\frac{\text{Tunnel Advance Rate}}{\text{Total Time}}\right) = \left(\frac{\text{Power Intensity}}{\text{Face Cross-sectional Area}}\right) (\text{Intelligence}) (\text{Effectiveness}) (\text{Continuity}) \quad (7)$$

This is what we were striving for, an equation that is evocative.